

TD-1

Twin Direct Recording Channel

Instruction Manual

© 2007, Millennia Media, Inc. 032107
All rights reserved. Printed in the USA

ONE YEAR WARRANTY

Millennia Media will repair this product, free of charge, in the USA, in the event of defect of materials or workmanship for one (1) year following date of purchase. This warranty is extended only to the original purchaser. This limited warranty covers failures due only to defects in materials and workmanship that occur during normal, intended use and does not cover damage which occurs in shipment or failures which are caused by products not supplied by Millennia. This limited warranty does not cover failures which arise from accident, misuse, abuse, neglect, mishandling, misapplication, faulty installation, improper adjustment, alteration or modification of product, incompatibilities, line-power surges, acts of God, or service performed by anyone other than Millennia or its authorized agent. Vacuum tube failures are not covered under warranty.

LIMITS AND EXCLUSIONS

There are no express warranties except as listed above. Millennia shall not be liable for special, subsequent, incidental, consequential, or punitive damages, including, but not limited to: damage to recordings, broadcasts, microphones, mixing consoles, or any associated equipment, downtime costs, loss of goodwill, or claims of any party dealing with purchaser for such damages resulting from the use of this product. All warranties, express and implied, including the warranties of merchantability and fitness for a particular purpose are limited to the applicable warranty period set forth above.

Some states do not allow the exclusion or limitation of incidental or consequential damages, or length of time an implied warranty remains in effect. As such, the above exclusions may not apply. This warranty gives you specific legal rights and you may also have other rights which can vary from state to state.

REAMP® is a registered U.S. trademark. REAMP technology is used under license -- U.S. Pat no. 6,005,950.

TABLE OF CONTENTS

GOVERNMENTAL NOTICES	4
INSPECTION	7
SAFETY PRECAUTIONS	9
DESIGN CRITERIA	11
QUICK START	12
FRONT PANEL FUNCTIONS	
Input Section	13
Equalizer Section	17
Routing Section	19
REAR PANEL FUNCTIONS	20
SIGNAL FLOW DIAGRAM	26
GROUND LIFTING & ISOLATION	28
JUMPER MAPS	29
ASSEMBLY INSTRUCTIONS (Rack Mount, etc..)	31
PERFORMANCE GRAPHS	33
SPECIFICATIONS	36
CONTACT INFORMATION	Back Cover

FCC NOTICE INFORMATION FOR THE USER

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- 1) Reorient or relocate the receiving antenna
- 2) Increase the separation between the equipment and receiver
- 3) Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- 4) Consult the dealer of an experienced radio/TV technician for help.

The user may find the following publication prepared by the Federal Communications Commission helpful:

“How to Identify and Resolve Radio-TV Interference Problems” (Stock Number 004-000-00345-4)

Available exclusively from the Superintendent of Documents, Government Printing Office, Washington, DC 20402 (telephone 202-512-1800)

FCC WARNING

Changes or modifications not expressly approved by the party responsible for compliance to Part 15 of the FCC Rules could void the user's authority to operate the equipment.

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) This device must accept any interference received, including interference that may cause undesired operation. This Product Certified to meet the Standards in the categories: Audio/Video and Musical Instrument Apparatus for Household, Commercial, and Similar General Use EMI: FCC Part 15 Class B; ICAN ICES-003 Class B; EN55022 Class B

CE NOTICE INFORMATION FOR THE USER

This equipment has been tested and found to comply with the limits for a Class B or Class 2 digital device, pursuant to EN 55022 Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

The user may find the following publication prepared by the Federal Communications Commission helpful:

“How to Identify and Resolve Radio-TV Interference Problems” (Stock Number 004-000-00345-4)

Available exclusively from the Superintendent of Documents, Government Printing Office, Washington, DC 20402 (telephone 202-512-1800)

WARNING

Changes or modifications not expressly approved by the party responsible for compliance to EN 55022 Rules could void the user's authority to operate the equipment.

I

CAN Class B Digital Equipment

This Class B apparatus meets all requirements of the Canadian Interference-Causing Equipment Regulations.

Cet appareil numérique de la classe B respecte toutes les exigences du Règlement sur le matériel brouilleur du Canada

BZT Declaration (German)

Bescheinigung der Millennium Media, Inc. hiermit wird bescheinigt, dass die Direct Box TD-1 "TWIN DIRECT" in Übereinstimmung mit den Bestimmungen der VFG 523/1969, DIN 57871 / VDE 0871 / 09.84, und DIN 75875 Part 1 A2 / 10.90 (Amtsblattverteilung) funk-entstört ist.

Der Deutschen Bundespost wurde das Inverkehrbringen dieses Geräts angezeigt und die Berechtigung zur Überprüfung der Serie auf Einhaltung der Bestimmungen eingeräumt.

Einhaltung mit betreffenden Bestimmungen kommt darauf an, dass geschirmte Ausführungen gebraucht werden. Für die Beschaffung richtiger Ausführungen ist der Betreiber verantwortlich.

Dieses Gerät wurde sowohl einzeln als auch in einer Anlage, die einen normalen Anwendungsfall nachbildet, auf die Einhaltung der Funkentstörbestimmungen geprüft. Es ist jedoch möglich, dass die Funkentstörbestimmungen unter ungünstigen Umständen bei anderen Gerätekombinationen nicht eingehalten werden. Der Betreiber ist für die Einhaltung der Funkentstörbestimmungen seiner gesamten Anlage verantwortlich, in der dieses Gerät betrieben wird.

Millennia Media, Inc.

INSPECTION

Congratulations on your purchase of the Millennium TD-1 TWIN DIRECT recording channel. TD-1 is the culmination of meticulous listening tests on innumerable circuit, topology, and packaging designs over decades of audio product development experience. Your TD-1 is a finely tuned instrument intended for critical professional applications – with the added benefits of selectable vacuum tube DI amplifier, all discrete FET solid state DI amplifier, variable input impedances, Speaker Soak^(tm), and REAMP[®], we feel it offers the world's best sounding and most sonically versatile DI + recording path. With the emergence of 24+ bit digital audio, recording engineers are faced with a new requirement for undistorted dynamic range. Twin Direct meets this challenge exceptionally well.

NOTE: Any changes or modifications not expressly approved by MILLENNIA MEDIA, INC. (Millennia) could void your authority to operate this equipment under the EC, ICAN, or FCC rules.

1. Copyright: You acknowledge that no title to the intellectual property in the TD-1 is transferred to you.
2. Inspection: Inspect packing box(es), TD-1, and cable(s) for damage, unusual marks, or shortages. It is your responsibility to report damage, shortage, or mis-shipments in a timely manner. Millennium and/or its dealers will not be responsible for claims arising from damage in shipping, nor will claims for shortage or mis-shipments be honored, more than 10 days after ship date.
3. Read this manual carefully and completely before attempting to use the TD-1. Improper operation could result in damage to product. It is the user's responsibility to understand the safe use and operation of this device.
4. The shipping box of the TD-1 system will include (1) Owner's Manual, (2) TD-1, (3) a UL approved power cord (110 V countries only), (4) Owner's Registration Card, (5) Four rubber feet with mounting hardware, and (6) Steel carrying handle with mounting hardware. Fill out the Owner's Registration Card and return to Millennium at your earliest ability or register online at www.mil-media.com.

The material contained in this manual consists of information that is property of Millennium and is intended solely for use by the purchasers of the equipment described in this manual. Without express written permission,

Millennia prohibits the duplication of any portion of this manual or the use thereof for any purpose other than the operation and/or maintenance of the equipment described in this manual. This manual may not be duplicated in whole or in part without the written consent of Millennia.

TD-1, TWIN DIRECT, Speaker Soak, and Twin Topology are trademarks of Millennia Media, Inc. All other trademarks are property of their respective holders. TD-1 serial number is located on the rear left side of each unit. We suggest that you record the serial number in the space provided below. Refer to it whenever you call an authorized Millennia repair facility or the manufacturer. Make sure that you return your completed warranty card immediately.

Features and specifications subject to change without notice.
© 2003 - Millennia Media, Inc., All rights reserved

Serial No. _____

Purchase Date _____

Where Purchased _____

SAFETY PRECAUTIONS

For your safety and the safety of others, be sure to read and understand all safety and operational instructions before attempting to use the TD-1.

WARNING: The TD-1 internal circuitry carries lethal voltages. Carefully observe all warnings, precautions, and instructions on the TD-1 and as described in the instructions supplied with the unit.

1. WATER, MOISTURE, AND SPILLAGE

Do not attempt to use the TD-1 in, near, or around water or in unusually moist environments, such as near a sink or swimming pool. Prevent liquids or any other materials or objects from spilling or falling into the TD-1 unit.

2. HEAT AND VENTILATION

Be sure to allow adequate ventilation to TD-1 and avoid using or installing unit in close proximity to heat sources, such as heaters, stoves, radiators, power amplifiers, spotlights, or other heat-producing appliances or equipment.

3. POWER SOURCES AND POWER CORD PROTECTION

The TD-1 Power Supply should be connected to a power source only of the type described in the operating instructions or as marked on the Power Supply. Route the power cord so that it is not likely to be walked on or pinched by having objects placed on it. Pay particular attention to plugs, receptacles, and the point where the AC power cord exits the TD-1.

4. GROUNDING

For your safety, it is extremely important that the grounding pin of the 3-wire power cable (included with unit) be inserted into a grounding type 3-pin power outlet. If you are unable to insert the plug into an existing outlet, contact an electrician to install a properly grounded 3-pin power outlet, preferably that with OFI / CFI protection, if available.

5. DAMAGE REQUIRING SERVICE

This unit should be repaired or serviced by qualified personnel whenever:

- The AC power cord has been damaged, or
- Objects have fallen or liquid has spilled into any TD-1 unit, or
- The unit does not function properly or exhibits a marked change in performance, or
- The unit has been abused, dropped, or damaged, or
- The unit has been exposed to rain or moisture

6. SERVICING

Lethal voltages are found inside the TD-1 chassis. The user should not attempt to repair or service this unit. All servicing and/or repairs should be referred to Millennia.

If, after reading all instructions, precautions, and warnings, you have remaining questions, please contact Millennia directly before attempting to use your TD-1. Retain this owner's manual as a record of your purchase to aid positive identification in the event of loss.

Before connecting power to the TD-1, assure that the rear panel voltage selection fuse block switch is set correctly. In the USA or Japan, TD-1 is shipped with the voltage selection block set to 100-120 VAC. If you change the voltage selection block to 200-240 VAC usage, be sure to change both fuses to the correct types. See "Rear Panel" instructions for proper fuse requirements.

The TD-1 enclosure measures approximately 8.5" wide x 3.5" high x 13.5" deep and is designed for mounting (in pairs) into a standard 2U, 19" equipment rack. If the TD-1 is mounted in a road case or other rack which is prone to strong vibration or shock, it is highly recommended that the rear of the TD-1 be supported or otherwise reinforced to withstand such conditions. TD-1 contains high voltage vacuum tube and discrete transistors, many running in Class-A bias. As such, the TD-1 TWIN DIRECT runs quite warm and should be mounted for proper ventilation with at least one rack screw space open above and below the unit.

TD-1 is designed on a common ground topology. For high quality operation, and for your own safety and the safety of others, do not defeat the power cord earth grounding pin. If required, earth ground can be lifted safely via built-in switching, described later.

TD-1 FRONT-END PROTECTION: Millennia Music & Media Systems enjoys a reputation for what many top engineers and producers call the world's most musically accurate and dynamically uniform microphone preamplifier – the HV-3. But this thoroughbred design is not achieved without certain operating criteria. Back-to-back Zener diodes protect the super-matched discrete bipolar input transistors against high transient energy spikes common when inserting and extracting XLR connectors. To maintain top performance and protect the TD-1's sensitive HV-3 front-end, it is advised that you do not insert or extract XLR connectors with power on. Get in the habit of disabling AC power and waiting about ten

seconds for the phantom power to fully "ramp down" before inserting or removing a microphone. This is good advice for protecting your microphone investments, as well.

DESIGN

The TD-1 TWIN DIRECT is a collection of core Millennia products designed into a sophisticated recording channel + direct box. We believe TD-1 is the world's most versatile and absolutely best sounding DI (direct injection) box. TD-1 offers numerous signal path topologies (vacuum tube, discrete transistors, monolithics, three different audio transformers, speaker soak, REAMPs, etc.) all sonically optimized to their respective strengths.

TD-1 offers Twin Topology DI input stages which can be switched to employ high voltage vacuum tube (12AT7) -or- 100% discrete transistor (J-FET) amplifiers. The user may also select low, medium, or high input impedance on both input topologies, making TWIN DIRECT the most versatile DI available. The TD-1 also offers two bands of Millennia's acclaimed NSEQ-2 fully parametric equalization, used by top mastering facilities around the globe, fully sweepable from 20 Hz to 25 kHz. The NSEQ-2 bands are provided for high-resolution audio sculpting of instruments such as guitar, bass and keyboard, or artistic and corrective work – adding "air" and "punch," removing "mud," and so forth – all with the natural, artifact-free audio qualities NSEQ is known for. Numerous functions and routing paths are available, as noted by name:

- 1.) HV-3 discrete hybrid solid state microphone preamplifier
- 2.) STT-1 ORIGIN vacuum tube DI Input with selectable impedances
- 3.) Class-A biased discrete J-FET DI input with selectable impedances
- 4.) NSEQ-2 dual band fully parametric equalizer, 20 Hz - 25 kHz
- 5.) Patented REAMP® dual guitar simulation outputs (Strat & Les Paul)
- 6.) Numerous Ground-Lift and Ground-Isolation switches and jumpers
- 7.) SPEAKER SOAK™ guitar amplifier Input Selection
- 8.) Audiophile-grade headphone output with level adjustment
- 9.) Class-A biased discrete solid-state FET output stage
- 10.) High performance DIT-01 output transformer, 3 Hz - 300 kHz

TWIN DIRECT has four available audio inputs:

- 1.) Line Input (XLR, front panel)
- 2.) HV-3 Mic Preamp Input (XLR, rear panel)
- 3.) DI Instrument Input (1/4" phone, front panel)
- 4.) Amplifier / Speaker Soak Input (1/4" phone, front panel)

TWIN DIRECT has nine different rear-panel audio outputs:

- 1.) REAMP® Les Paul™ Guitar Simulation Output (1/4" phone)
- 2.) REAMP® Stratocaster™ Guitar Simulation Output (1/4" phone)
- 3.) Balanced Line Level Output (XLR)
- 4.) Balanced Line Level Output (1/4" phone)
- 5.) Transformer Balanced Mic Level Output (XLR)
- 6.) Unbalanced Line Level Output (XLR)
- 7.) Unbalanced Line Level Output (1/4" phone)
- 8.) Headphone Output (1/4" phone)
- 9.) Direct "pass-through" Output (1/4" phone)

QUICK START

OK, let's get started. Disconnect TWIN DIRECT power for now. Grab a guitar or bass or some other source with a 1/4" phone jack output. Plug your source into TWIN DIRECT's front panel 1/4" jack. Connect any TWIN DIRECT output to your destination, such as the line input of a mixer. With the TT (Twin Topology) switch, select vacuum tube or solid state input buffer amplifier. Turn gain knob fully CCW. Now connect power to the unit. Let the unit "warm up" for a few minutes.

Turn the gain knob CW until a normal operating level is reached. If there is too much level at the lowest gain setting, engage the PAD switch. Press the TT switch a few times and listen to the sonic differences between the tube and solid state DI paths. A short auto-mute of the signal path is normal on certain switch selections, including TT. Next, check all three input impedance switch positions for the best sounding input loading. If no difference is detected, use the 2M position. Select the Eq bands and make some normal Eq adjustments to see what effect they have on your source. You're rolling!

See the signal flow diagram later in this manual for TWIN DIRECT's extensive versatility. Mic input is routed directly to an authentic HV-3 microphone preamplifier with up to 65 dB of gain. Line input is routed to

a discrete-hybrid balanced receiver with +45 dB of gain. Instrument (DI) input is routed via TT switch to a vacuum tube buffer amplifier or discrete solid state (FET) buffer amplifier, with triple input impedance selection switching on both topologies. Any input may be attenuated via a -20 dB pad switch. The DI input also offers a selectable guitar amplifier Speaker Soak™ input and selectable buffered or unbuffered "direct DI through" output. All inputs are followed by two bands of NSEQ-2 fully parametric Eq stages (20 Hz - 25 kHz). Numerous routing, output, and grounding options round out the world's most versatile and best sounding "direct box."

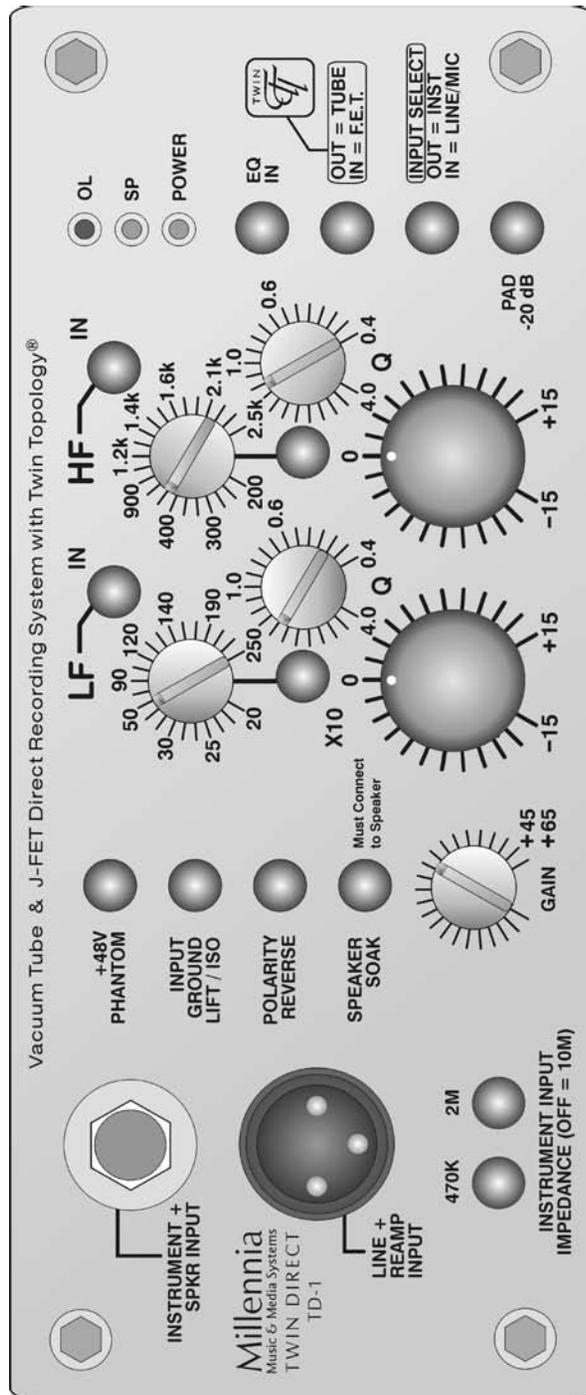
FRONT PANEL — INPUT SECTION —

INSTRUMENT DI / SPEAKER SOAK™ INPUT ¼" Unbal Phone Jack

The heart of TWIN DIRECT. A normalised ¼" mono Phone Jack which accepts any unbalanced source, such as MIDI instrument (keyboard, sampler, etc.), electric guitar, electric bass, piezoelectric acoustic guitar pickup, etc.. This DI (Direct Inject) input will accept virtually any known DI signal level, from very low output passive sources, to high output (>15 Volts RMS) active sources. This input is also designed to accept direct feed from a power amplifier, such as a guitar amp (see "Speaker Soak" switch, below).

Most keyboards and MIDI instruments have electrically buffered outputs exhibiting very low output impedance, generally under 150 ohms. On the other hand, passive electric guitar pickups exhibit significantly higher output impedance. To properly "couple" this diversity of instruments in the most musically pleasing manner, TWIN DIRECT offers three different input impedance settings that will help an artist "fine tune" the musicality of any instrument, pickup, or program. Each time you try a new instrument or MIDI device with the TWIN DIRECT, be sure to experiment with different topologies and input impedances to find the ideal sonic performance (see "Twin Topology" and "Impedance Select" below). There is no inherently "right" setting – use your ears and production goals to determine the best impedance bridge and input topology.

TWIN DIRECT's dual DI amplifiers offer rich musical variation with electric instruments – vacuum tube amplifiers are well known to "couple" electric guitar and bass pickups differently than solid-state amplifiers. Vacuum tubes offer a unique "sound" that solid-state doesn't, and visa versa. Each amplifier topology offers complimentary sonic performance to the other, and both are widely used in professional recording and stage work. Taking full advantage of this sonic duality, TWIN DIRECT



TD-1 FRONT PANEL

offers Millennia's Twin Topology® high voltage vacuum tube DI amplifier -and- all discrete J-FET transistor amplifier. Either topology is selectable with the Twin Topology (TT) select switch. More information on this unique technology is found in the "Input TT" section, below.

LINE INPUT + REAMP® INPUT Balanced Female XLR

Standard 3-pin XLR input (Pin 2 hot) which will accept any balanced or unbalanced line-level signal. A 20 dB pad (attenuator) is included for ultra-hot signals, but because of the TD-1's extremely high native line input headroom (+23 dBu) this pad should rarely be required (see "Pad" switch, below).

This input employs a discrete-hybrid, solid-state amplifier topology and fixed input impedance (6,900 ohms x 2). One common use of this input will be playback of recorded electric guitar or electric bass program. Guitar and bass program can be recorded and then played back at a later date directly into a guitar amplifier using TWIN DIRECT's patented REAMP feature. This allows an audio engineer to achieve the original "coupling" characteristics of a guitarist and live guitar amplifier without the guitarist's presence, thus allowing more time for experimentation with different guitar amps, room tones, and mic technique at any future time. (See "REAMP" section, below.)

Of course, TWIN DIRECT's Line Input is ideal for any other line-level source, including mixer outputs, recording device outputs, samplers, DAWs, synths, DACs, active instruments, outboard gear such as compressors and stand-alone instrument preamplifiers.

DI INPUT IMPEDANCE SELECT Dual pushbutton switches

A pair of switches which allow selection of three input impedances on the ¼" Instrument Input (above). Acoustic instrument pickups are especially sensitive to load impedance. Each input impedance will couple instruments with varying sonic performance. Adjust these switches with each new source to find the most musically satisfying setting. In some cases, all three impedance settings will give very similar sonic results. In other cases, the differences will be obvious. Remember, "musically correct" is an artistic production judgement – only your ears can tell you which input impedance is optimal for your instrument and artistic goals. Settings are LOW (aprox 470 Kilohms), MEDIUM (aprox 2 Megohms), HIGH (aprox 10 Megohms). HIGH input impedance is achieved with both switches disengaged. DI input impedance is selectable only on DI input, not on mic or line inputs. 2M is recommended as the default setting.

+48V PHANTOM POWER Pushbutton Switch

A switch which provides phantom power (+48 Volts DC) to the microphone. When this switch is depressed (illuminated red), phantom power is applied simultaneously through dual 6.81k ohm resistors to pins 2 and 3 of the rear panel three pin female XLR mic input connector. Use phantom power with condenser and other microphones requiring traditional phantom supply. Do not use phantom with ribbons, moving coil, and other microphones which do not require phantom power. Use care, as well, not to insert or extract mic cables from the TD-1 when phantom power is active. This could damage both microphone and the sensitive HV-3 front end.

INPUT GROUND LIFT / ISOLATE Pushbutton Switch

A switch which removes the ¼" Instrument (DI) Input ground from TWIN DIRECT's internal audio grounding. This switch also employs an internal jumper which selects true ground lift, or ground "isolation" via resistive and capacitive coupling (See Jumper Map). When jumper is installed and this switch is depressed, ground is isolated via series resistance. When jumper is not installed (factory default), and switch is depressed, ground is lifted. A momentary pop may occur when lifting grounds - you may wish to remove power from the TWIN DIRECT when experimenting with any ground lifting technique.

Note that Input Ground Lift / Isolate should only be used in cases where a ground loop cannot be corrected by first lifting earth or output grounds. Lifting earth ground from power ground will usually correct ground loops and hum problems. Of course, for safety, never defeat the earth/chassis power cord ground bond. Always assure that the "third pin" (earth ground) on the IEC power cord remains connected to the TWIN DIRECT's IEC input connector. If you must lift earth ground, you may do this via the rear panel switch. (See "Earth Ground / Isolate Lift" switch and "Output Ground Lift" switch, below.)

POLARITY REVERSE Pushbutton Switch

A switch which reverses polarity of the TD-1 signal path immediately after the gain adjustment amplifier. See Signal Flow Diagram for detail. Polarity on main outputs is flipped 180 degrees with respect to the input when this switch is depressed and illuminated.

SPEAKER SOAK™ INPUT Pushbutton Switch

A switch which allows the Instrument DI / Speaker Soak Input (above) to accept signal directly from the output of a power amplifier connected to

a speaker cabinet. Note that the power amplifier must be plugged into speakers designed for the full power rating of the amplifier whenever the power amplifier is feeding the TWIN DIRECT. A typical application would be taking a parallel feed from a guitar amplifier or speaker cabinet during live or studio performance. Power amplifier output should be wired in "parallel" with speakers and the TWIN DIRECT's Instrument Input jack. TWIN DIRECT will not effect the sound or performance of the power amplifier or speakers. TWIN DIRECT will accept power amplifier input when this switch is depressed and illuminated. Insert a power amplifier into the TWIN DIRECT only when this switch is depressed and illuminated. Failure to do so could result in serious damage.

Wonderfully rich and spacious electric guitar recordings can be achieved by using a pair of microphones on a guitar speaker cabinet, along with a direct feed into TD-1's Speaker Soak input – with all three signals mixed together. Try using a pair of sonically dissimilar microphones, such as a Royer 121 and Josephson 606 (two of our favorites). Place each mic in a different position to maximize its unique strengths. One trick to maximize tonal "fullness" is to focus your ears on the "hum" and "hiss" of an idle guitar amp speaker, then position mics to maximize the depth and presence of that hum and hiss.

GAIN CONTROL

A potentiometer offering up to 65 dB of gain for the mic input and 45 dB for instrument and line .

— FRONT PANEL: EQUALIZER SECTION —

PARAMETRIC EQ BAND IN/OUT Pushbutton Switch "IN"

A switch (2 ea) which places its associated Eq band in circuit or out of circuit. There are two bands of fully parametric equalization on the TD-1. Frequency bands are labeled LF [20 Hz - 2.5 kHz] and HF [250 Hz - 25 kHz]. An Eq band is in circuit when its associated band switch and main Eq on/off switch (below) are depressed and LEDs are illuminated. Because of the equalizer's unique network-shunt design, Eq bands should have no detectable sonic signature when they are in circuit as long as the boost/cut control is set at zero. Band In/Out switches are provided both for comparing a single Eq band setting versus flat-band response, and for bypassing the Eq band entirely.

PARAMETRIC EQ BOOST/CUT CONTROL

Conductive plastic rotary potentiometer (2 ea) offering up to 15 dB of

boost and cut. Frequency curve shape is peak/dip type (see “Q”). The Boost / Cut potentiometer has 21 detent positions for accurate repeatability and session logging. Detents can be removed by the factory upon customer request.

PARAMETRIC EQ FREQUENCY CONTROL

Conductive plastic rotary potentiometer (2 ea) which sweeps all center frequencies from 20 Hz to 25 kHz. The low band (LF) sweeps 20 Hz to 250 Hz -or- 200 Hz to 2.5 kHz, depending on the status of Frequency Range Switch (below). The high band (HF) sweeps 250 Hz to 2.5 kHz -or- 2.5 kHz to 25 kHz, depending on the status of Frequency Range Switch (below). This control is optionally available with 21-step detents for accurate repeatability and logging.

PARAMETRIC EQ FREQ RANGE SELECT Pushbutton Switch “10X”

A switch (2 ea) which selects 1X or 10X parametric frequency multiplier. When switch is depressed and corresponding LED is illuminated, frequencies as shown on front panel legend are multiplied by 10X. When switch is not depressed and LED is not illuminated, frequencies are as shown on front panel legend.

PARAMETRIC EQ QUALITY CONTROL “Q”

Conductive plastic rotary potentiometer (2 ea) which sweeps “Q” (Quality factor) from 0.4 to 4.0. “Q” is defined as the ratio of the center frequency to the bandwidth. For example, a filter boost setting with “3 dB down” points near 100 Hz and 1000 Hz exhibits a “Q” of approximately 0.4. To achieve a reasonably equivalent response of shelving Eq, simply dial in the broadest Q (0.4) and boost or cut near a typical frequency extreme (e.g., 50 Hz or 10 kHz). This control is optionally available with 21-step detents for accurate repeatability and session logging.

PARAMETRIC EQ IN/OUT SELECT Pushbutton Switch “EQ IN”

A switch which places the single (yes, only one) active Eq amplifier in the signal path. Minimal signal path Eq topology assures consistently faithful musical performance.

— FRONT PANEL: ROUTING SECTION —

LED INDICATORS Power / SP / OL

Three LEDs (Light Emitting Diodes) which indicate the presence of DC power (Amber), the presence of a nominal (-25 dBu) audio signal (Green), and the presence of an audio signal which has exceeded +26 dBu at the balanced line level output (Red). Note that TWIN DIRECT’s balanced line level output has a maximum output level of +32 dBu. As such, when the red overload LED turns on, the TD-1 balanced line output is not clipping, but has twice the reserve output voltage headroom remaining before clipping. The OL LED is set to indicate a maximum operating level in typical audio environments.

INPUT “TT” TWIN TOPOLOGY Pushbutton Switch

A switch which selects the amplifier topology used to buffer the DI Instrument Input. When switch is depressed and illuminated, the Instrument Input is routed to an all-discrete, solid-state J-FET (field-effect transistor) DI buffer amplifier providing musically accurate Millennia audio performance. When switch is not depressed and not illuminated, the Instrument Input is routed to a high voltage twin triode vacuum tube (12AT7) DI buffer amplifier which can provide a softer, rounder tonal coloration. Note that Twin Topology input amplifiers are available only on the DI input, not on the Mic or Line inputs. Mic and Line inputs are routed directly to a discrete-hybrid solid-state amplifier (see Signal Flow Diagram).

INPUT SELECT Pushbutton Switch

A switch which selects between the Line/Mic and Instrument inputs. When switch is depressed and illuminated, the Line/Mic Input is selected. When switch is not depressed and non-illuminated, the Instrument DI Input is selected.

PAD -20 dB Pushbutton Switch

A switch which attenuates (“pads”) all inputs (balanced or unbalanced) by -20 dB, thus increasing the maximum input headroom. Pad is engaged when switch is depressed and illuminated. In most recording or stage applications, this pad will not be necessary and is included only for unusually hot sources.

REAR PANEL

MICROPHONE INPUT “HV-3 MIC IN”

Millennia’s HV-3 microphone preamplifier is a world standard in classical and critical acoustic music recording. Used to record well over half of all major Hollywood film scores, chosen by countless recording and touring artists, employed by numerous microphone manufacturers for research and development, and found in more symphony and opera halls than any other – we believe there is no better choice when musical reality and dynamic uniformity are sonic priorities.

HV-3 input is a conventional 3-pin female XLR input jack for use with all standard balanced microphones, both phantom and non-phantom powered. Provides +48 Volts DC Phantom powering via front panel switch. Input impedance is approximately 6,200 ohms with phantom power switched in.

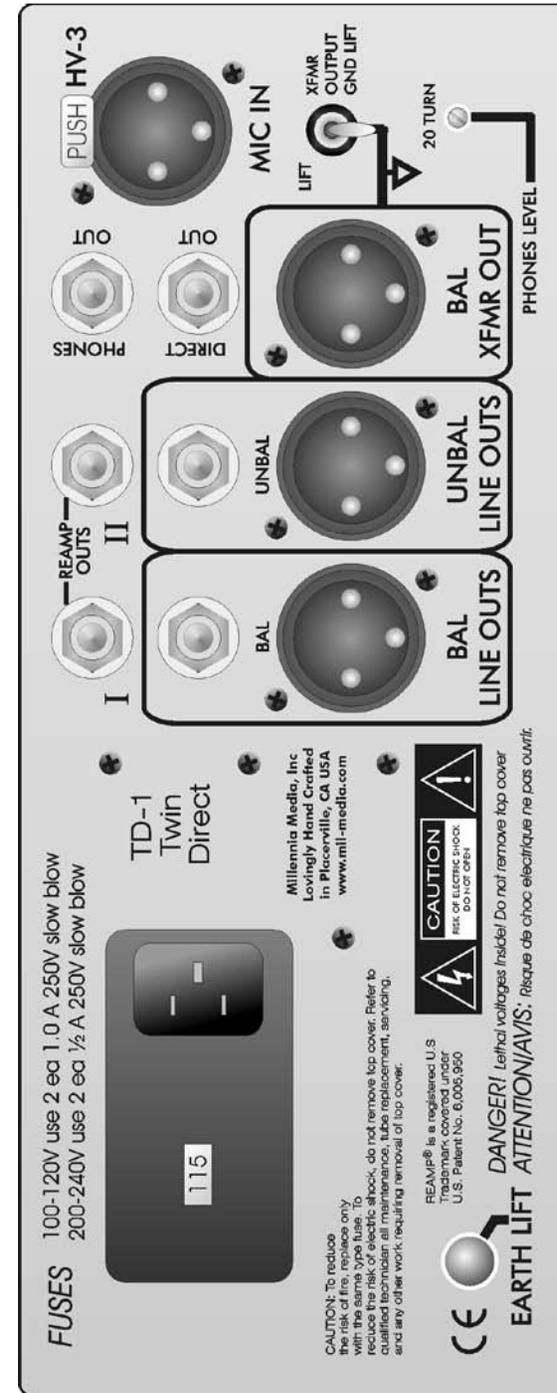
Microphone Input shares the same internal signal path as the balanced line level (front panel) input but is not designed as a mixing path. For optimal performance when line input is in use, disconnect microphone, and visa versa. To achieve a signal path that is identical to Millennia’s HV-3B, HV-3C, or HV-3D units, use the active balanced line output (Main Output #1, below).

Pin 2 is positive polarity. Pin 3 is negative polarity. Connector contacts are Neutrik gold plated. It is suggested that XLR cable connectors used with the TD-1 employ identical plating. Maximum microphone input level is +23 dBu. For reference, a Neumann U87Ai directly in front of a screaming vocalist (127 dB SPL) will output approximately -6 dBu.

TRANSFORMER-COUPLED (GALVANIC ISOLATION) BALANCED OUTPUT

Unsatisfied with “off-the-shelf” DI transformer solutions, Millennia designed a superior DI-dedicated transformer from the ground up. This superior large geometry transformer (Millennia type DIT-01) exhibits better than 3 Hz to 300 kHz frequency response (-3 dB), very low distortion, and excellent phase uniformity.

Output employs conventional 3-pin male XLR connector providing the transformer-coupled, fully “galvanically isolated” microphone level signal. Pin 1 is ground. Pin 2 is positive polarity. Pin 3 is negative polarity. Output impedance is approximately 150 ohms, which is nominally equivalent to most professional recording microphone. Ground (pin 1) may be lifted by engaging (up position) the toggle switch to the right of this XLR (see rear panel drawing).



TD-1 REAR PANEL

Use this transformer-isolated output when (1) you require a microphone-level signal or simply desire the coloration effect offered by certain outboard mic preamps, (2) your application requires 100% galvanic isolation, or (3) as a last resort if the Line Output (above) level is too hot, or if your destination cannot handle line-level program. Output XLR connector contacts are Neutrik gold plated. It is suggested that XLR cable connectors used with the TD-1 employ identical plating.

TRANSFORMER OUTPUT GROUND LIFT Toggle Switch

A toggle switch which, when in the up position, lifts internal ground from the Transformer-Coupled Output (above). When switch is in down position, Transformer Output XLR Pin 1 sources internal analog ground.

MAIN OUTPUT #1 “BAL LINE OUTS”

Conventional three pin male XLR and 1/4” stereo phone connectors wired in parallel, providing differentially balanced active line level output. Can be used simultaneously with all other outputs. Pin 1 (sleeve) is ground. Pin 2 (tip) is positive polarity. Pin 3 (ring) is negative polarity. See Jumper Map for instructions on changing configuration for Pin 3 positive polarity. This balanced line level output is capable of driving 600 ohm loads and long, high capacitance cables with a maximum output level of +32 dBu. Outputs may be configured in an unbalanced pin 2 (tip) hot configuration by either grounding pin 3 (ring), or taking pin 2 directly as an unbalanced signal while floating (not connecting) pin 3 (ring). In the latter configuration, output is 6 dB lower than the former configuration. XLR connector contacts are Neutrik gold plated. It is suggested that XLR cable connectors used with the TD-1 employ identical plating.

MAIN OUTPUT #2 “UNBAL LINE OUTS”

Conventional three pin male XLR and 1/4” mono phone connectors wired in parallel, providing unbalanced active line level outputs. Can be used simultaneously with all other outputs. Pin 1 (sleeve) is ground. Pin 2 (tip) is positive polarity. Pin 3 (ring) is ground. These unbalanced line level outputs are capable of driving 600 ohm loads and long, high capacitance cables with a maximum output level of +26 dBu. Outputs are 100% discrete solid state (total of seven Field Effect Transistors) and are fully Class-A biased. These outputs will usually drive balanced / differential destinations with no interface concerns. In the rare instance where a balanced destination exhibits difficulty with an unbalanced source, use the balanced XLR or 1/4” line output (above). XLR connector contacts are Neutrik gold plated. It is suggested that XLR cable connectors used with the TD-1 employ identical plating.

INSTRUMENT DI DIRECT OUTPUT “DIRECT OUT”

Conventional 1/4” phone jack providing unbalanced output directly (“multi-ed”) from DI input – before vacuum tube or discrete transistor impedance buffers. This output is taken directly from the 1/4” DI input jack. Direct Output can be used simultaneously with all other outputs. Ring and Sleeve are ground. With a positive input polarity, Tip is positive-going output polarity. This passive Direct Output can be also jumper selected with active buffering from DI input. (See Jumper Map and Signal Flow Diagram later in manual.) **IMPORTANT:** Using the Direct Output (buffered or unbuffered) will impact DI input impedance. Unless you have a specific application for the direct output, it is best to leave this output unconnected.

REAMP® OUTPUTS “REAMP I” & “REAMP II”

Conventional 1/4” female phone connectors (2 ea) providing passive-guitar-pickup emulation via the patented REAMP technology (U.S. Pat no. 6,005,950). Tip is signal positive polarity, Ring and Sleeve are galvanically isolated ground. Millennia helped develop the original REAMP concept, and now refines REAMP-ing technology to more effectively emulate the output characteristics of Stratocaster® style single-coil pickups (REAMP Type I) and Les Paul® style dual-coil “hum bucking” pickups (REAMP Type II). Both REAMP outputs can be used simultaneously along with all other TWIN DIRECT outputs.

“Active sources” such as Tape Machine, DAW, and Hard Disk Recorder provide an output impedance roughly 100 times lower than found on passive electric guitar pickups. Driving a guitar amplifier from such active sources will often result in a signal that sounds too “clean.” TWIN DIRECT’s patented REAMP guitar simulation magnetics provide both level and impedance matching characteristics which mimic traditional electric guitar pickups, thus tricking the guitar amplifier to sound like a live guitarist is playing. Use REAMP outputs to “re-amplify” a guitarist’s performance at a later date, allowing unlimited time for experimentation with different guitar amplifiers and miking techniques long after the guitarist has gone home.

REAMP outputs are driven from specially wound shielded magnetics designed to closely emulate the output characteristic of each guitar pickup. TD-1 outputs can also be special-ordered with dual Les Paul or dual Strat emulation transformers. As of this writing, other emulation transformers (Jazz Bass, Precision Bass, etc..) are in development, though REAMP Type II should perform adequately with most bass guitar program.

With thanks to our local AES President, Tim Pratt, internal polarity reversing jumpers are now provided on each REAMP output (see Jumper Map for detail.) The recording engineer may encounter a situation where reversing relative polarity of a REAMP output will give improved artistic results. Note that the relative polarity of other TWIN DIRECT outputs remain unchanged, and may be used simultaneously with REAMP outputs to achieve a wide range of unique “mixed tonality” effects. Hey, experiment and be daring – you might just find a sound with “hit” written all over it.

Millennia is also indebted to Professor Steve Errede at the University of Illinois (Urbana) for his brilliant research into the electro-physics of guitar pickups. We’re constantly looking for ways to improve our products. If there is an instrument pickup you would like Millennia to emulate, contact us.

HEADPHONE OUTPUT “PHONES”

Conventional 1/4” phone jack providing monophonic headphone output. Output level is adjustable via an inset “PHONES LEVEL” trimmer potentiometer (below). Tip and Ring are signal positive polarity, Sleeve is ground. Headphone output has been optimized for use with Sennheiser model HD-600, though any professional headphone will work great.

HEADPHONE OUTPUT LEVEL “PHONES LEVEL”

Twenty-turn trimmer potentiometer which controls the Headphone Amplifier Output level. To make a level adjustment, use only an insulated “trimpot wand” designed specifically for trimpot adjustment. Use of a non-insulated screwdriver could damage your TD-1.

EARTH GROUND LIFT “EARTH LIFT” Pushbutton Switch

A switch through which Earth ground is connected to internal power and audio ground. Depressing and illuminating this switch will lift Earth ground from internal audio and power ground paths, and may cure a ground “hum” problem. When using this switch, the integrity of the Earth-to-Chassis ground bond is never compromised. Do not lift or defeat the Earth grounding pin on the AC power plug or receptacle.

AC VOLTAGE MAINS SELECTION “100-120” or “200-240”

A power entry module with removable fuse holder block. This fuse holder block is selectable for 100 - 120 Volt or 200 - 240 Volt worldwide mains powering. The fuse block contains two fuses – one fuse is in series with the hot power line while the other fuse is in series with the neutral

power line. Both fuses must be installed. To change the mains voltage selection, remove IEC power connector and assure that the TD-1 is not connected to mains power. With a non-conductive tool, gently pry the fuse block away from the power entry module. Remove the two fuses and replace both with type as shown below. Slide out the internal PC Board, turn it over, and reinsert the PCB so that the desired AC mains voltage appears in the viewing window. Double check that the fuses installed correspond to the AC mains voltage range which appears in the viewing window. Gently push the fuse block back until it snaps flush and snug.

FUSES:

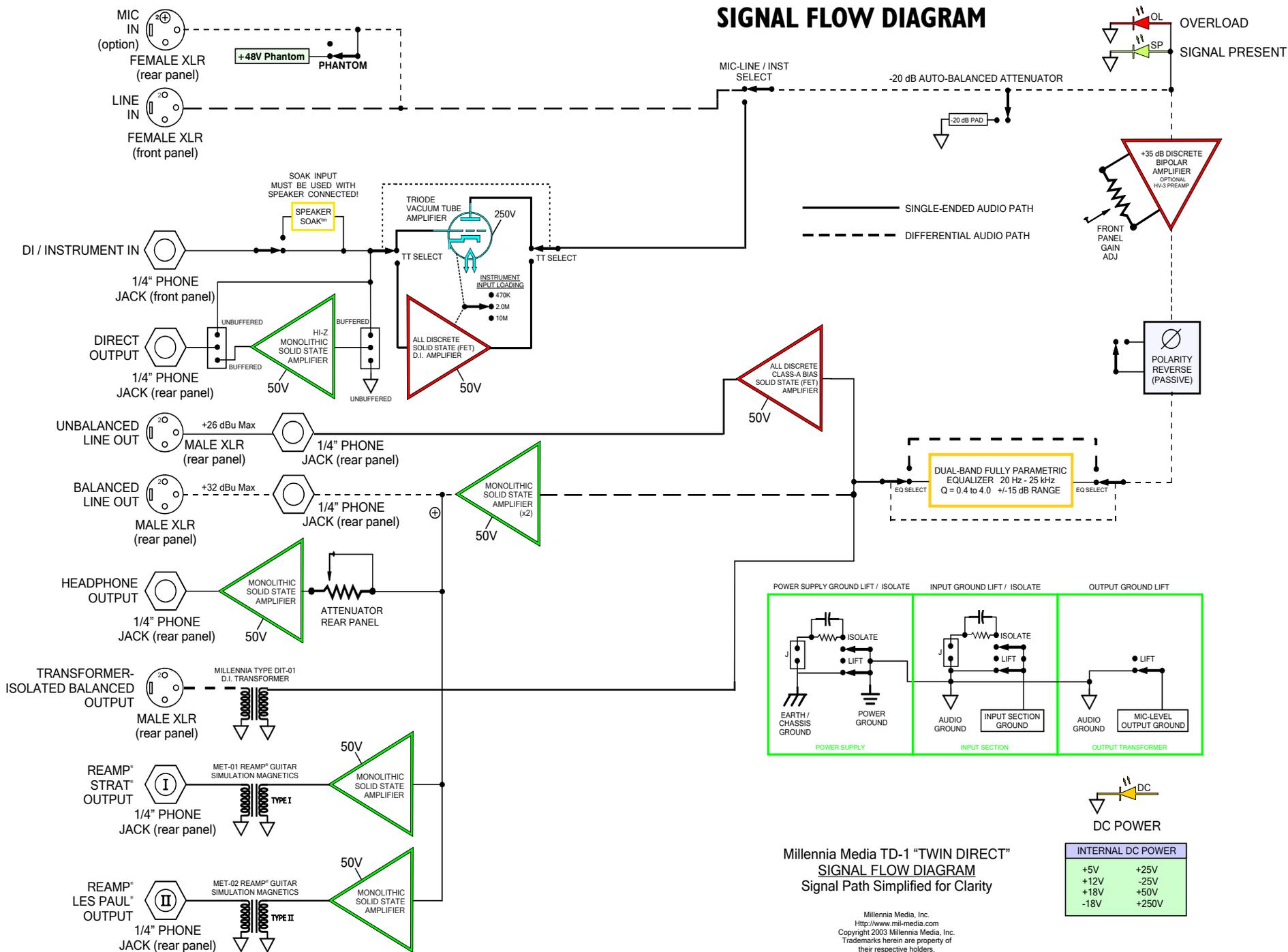
For 100-120 VAC mains, use two 5 x 20 mm, 500 mA, slow blow (N. America), 250 V, Littelfuse 218 or equiv.

For 200-240 VAC mains, use two 5 x 20 mm, 250 mA, slow blow (N. American), 250 V, Littelfuse 218 or equiv.

POWER ENTRY “IEC Power Receptacle”

An IEC-type AC line-power receptacle for use with removable cords. Use only the power cord provided with the TD-1 unit or equivalent U/L approved type SV, SVT, SJ, or SJT AC power supply cord. Never defeat the third pin earth ground on the power cord. If earth ground lifting is desired, use the Earth Lift switch (see above).

SIGNAL FLOW DIAGRAM



GROUND LIFTS & ISOLATES

Grounding remains a subject of debate within the audio community, yet standard grounding practices, such as outlined by Muncy, Atkinson, Giddings, Windt, Fause, (et al) in their foundational AES Journal papers (J. Audio Eng. Soc. Vol 43 No. 6 1995 June), define clearly the safest and best performing grounding practices for both recording engineers and product designers. Design inconsistencies among audio product manufacturers, along with the variables of real-world recording environments (such as AC power irregularities in large auditoriums and old churches) can present the recording engineer with “ground” far from zero volts potential, or even multiple “AC power grounds” exhibiting varying potential throughout a building or stage.

Because of these wide variations, a well-designed DI box must effectively anticipate all manner of audio and electrical systems. To remedy most interface problems, TWIN DIRECT provides five different methods of ground alteration options, allowing an unusually high level of user control over hums and potential mismatch.

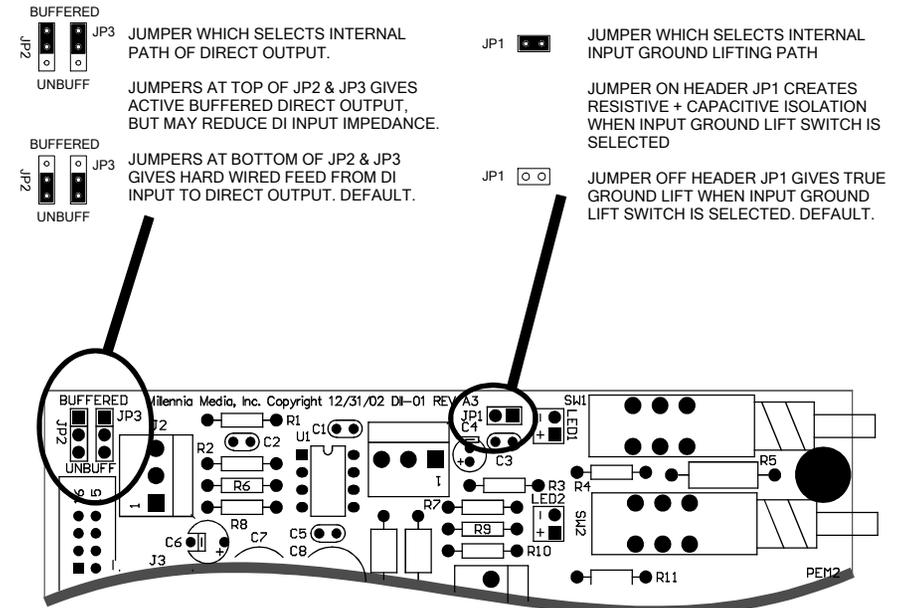
A WORD ON ISOLATION

Inside TWIN DIRECT are jumpers which allow Input and Earth Ground Lift switches to be converted to Ground Isolation paths. Ground Lift is a complete removal of all internal ground paths (earth, power, or audio) from the targeted audio connector(s). Ground Isolation is a technique whereby the ground path of targeted connector(s) is delivered in series with certain passive components. Ground remains “sensed” at the connector(s), yet it becomes “isolated” via series resistance. If pure ground lifting does not cure a hum problem, isolation may be an effective technique.

Ground lift and isolation options are presented in the Rear Panel, Front Panel, and Jumper Map sections of this manual. When encountering hums or buzzes, try altering TWIN DIRECT’s internal grounding, as follows: (1) Earth Ground Lift, (2) Input Ground Lift, (3) Using Transformer Output, (4) Using Transformer Output with Ground Lift, (5) Input Ground Isolate. By itself, the galvanically isolated DIT-01 transformer output will provide an ideal source of ground isolation. For your personal safety and the safety of others, never under any circumstance lift earth ground before it enters the TWIN DIRECT’s IEC power connector. When IEC earth ground is secured, earth-to-chassis safety integrity is preserved under all circumstances, regardless of TWIN DIRECT’s internal ground lift or ground isolation selections.

JUMPER MAPS

INPUT PCB



Direct Output Buffered / Non-Buffered Output Jumper
Input Ground Lift / Isolate Jumper – Input Board

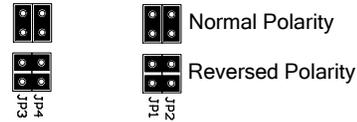
For more on jumper options inside the TWIN DIRECT, please refer to the Signal Flow Diagram and detail instruction pages. Remember, before you remove TWIN DIRECT’s top cover, always assure that the IEC AC power plug has been disconnected for at least five minutes. This will allow potentially lethal voltages inside the TWIN DIRECT to dissipate to a safe level.

JUMPER MAPS

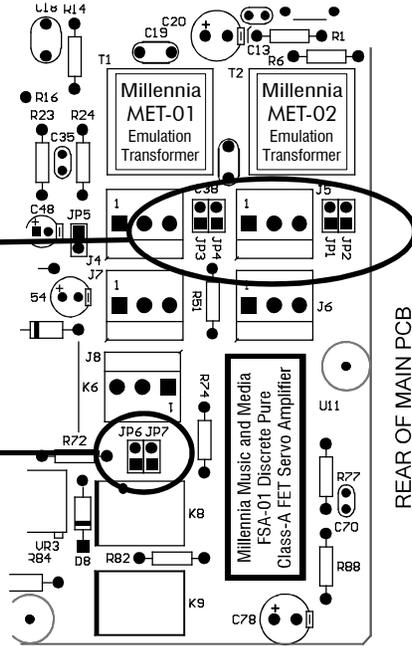
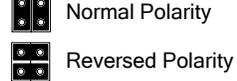
MAIN PCB

Signal polarity is selected via jumper pairs. When jumpers are on their own headers, polarity is normal. When jumpers straddle two headers, polarity is reversed.

JP3-JP4 REAMP I POLARITY
JP1-JP2 REAMP II POLARITY



JP6-JP7 BAL LINE OUT POLARITY
JP6 JP7



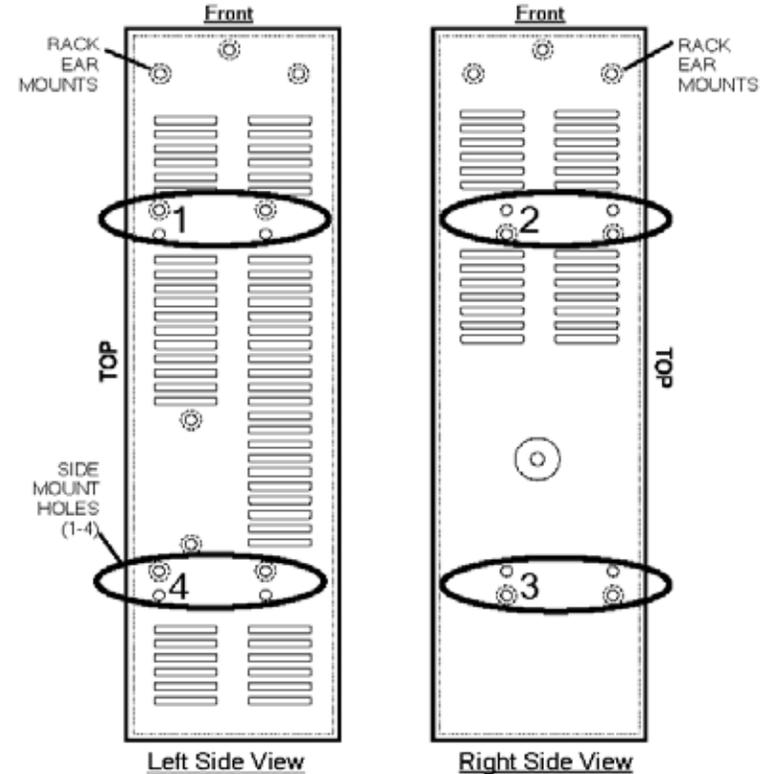
REAR OF MAIN PCB

Reamp and Balanced Line Output Polarity Jumpers – Main Board

For more on jumper options inside the TWIN DIRECT, please refer to the Signal Flow Diagram and detail instruction pages. Remember, before you remove TWIN DIRECT's top cover, always assure that the IEC AC power plug has been disconnected for at least five minutes. This will allow potentially lethal voltages inside the TWIN DIRECT to dissipate to a safe level.

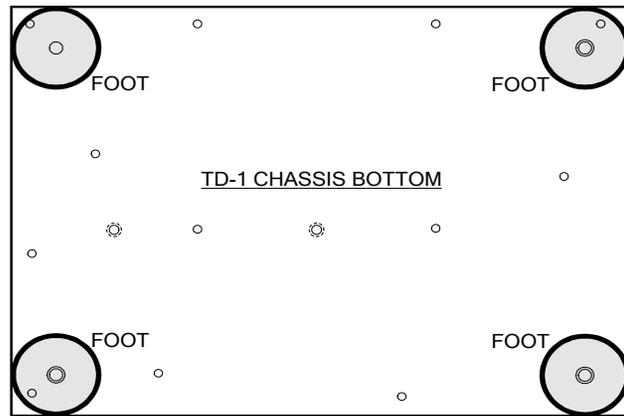
ASSEMBLY OF TWO TD-1 UNITS FOR 19" RACK MOUNTING

- Remove IEC AC power cord from both units and let sit without power applied for at least five minutes before opening.
- Remove 10 flathead top cover screws from each unit and remove top covers.
- Align units side by side so that the side mounting holes line up (see ovals on diagram). Only four mounting positions are required.
- Attach and tighten 4 ea #8-32 x 3/8" Philips pan head stainless steel screws with lock washers in the holes shown on diagram. Alternate the front screws and rear screws so that two screws start from the left unit and two screws start from the right unit.
- Replace both top covers and replace 10 flathead screws per cover.
- Locate left and right rack ears. Fasten each rack ear on its respective side using 3 ea #8-32 x 3/8" Philips flat head stainless steel screws per rack ear.
- The assembled stereo pair of TD-1 direct boxes is now ready to mount into a standard 19" rack.



ASSEMBLY OF FOUR RUBBER FEET

- ▶ Locate four large rubber feet and four #10-32 x 5/8" pan head phillips mounting screws, included with TD-1 shipping box.
- ▶ Using a #2 phillips screwdriver, attach each rubber foot with a single #10-32 x 5/8" pan head screw and tighten snug.
- ▶ Rubber feet attach at each corner on the TD-1 bottom, per diagram below.
- ▶ Note that the four provided mounting screws must be used to mount rubber feet. Using screws of a longer length could cause serious damage to TD-1's internal electronics components.



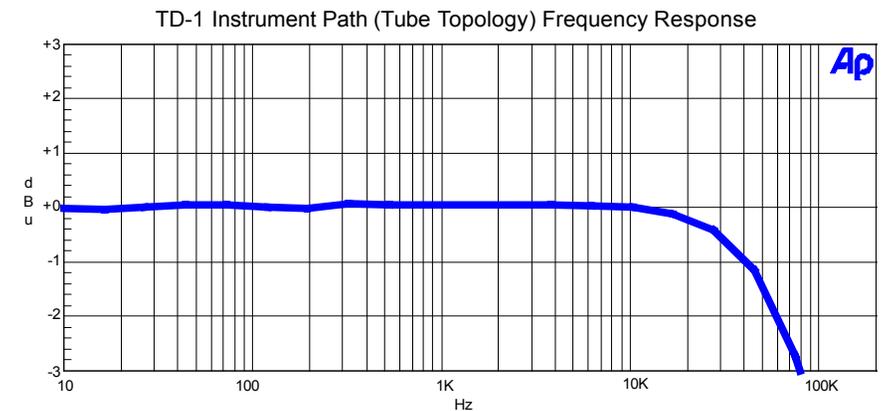
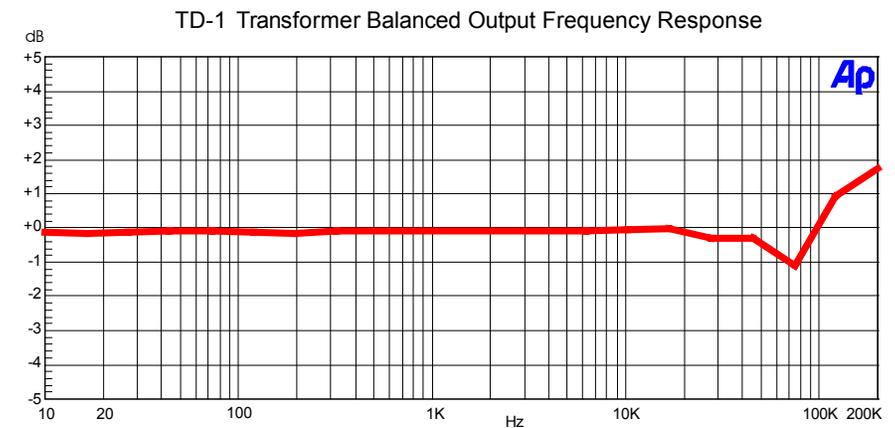
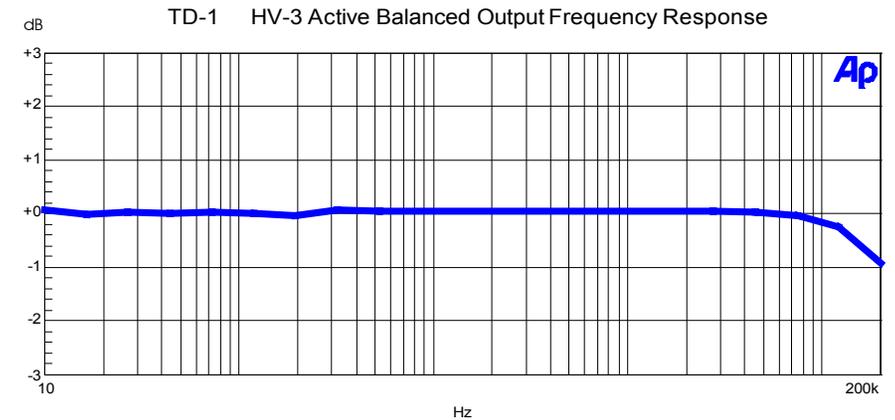
ASSEMBLY OF CARRYING HANDLE

- ▶ Locate steel carrying handle and two #8-32 x 3/8" flat head phillips mounting screws, included in TD-1 shipping box.
- ▶ TD-1 is designed so that the carrying handle will mount on the top cover or side panel.
- ▶ Using a #2 phillips screwdriver, attach handle to chassis with the provided #8-32 x 3/8" pan head screws.
- ▶ Note that the provided mounting screws must be used to mount the handle. Using screws of a longer length could cause serious damage to TD-1's internal electronics components.

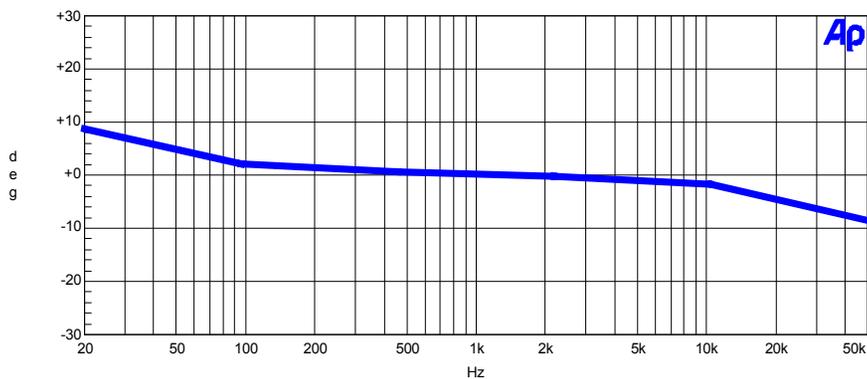
TD-1 GIG BAG (OPTION)

- ▶ A rugged Cordura nylon custom-made "Gig Bag" is available for the TD-1. Pack your TD-1 into its glove-fitted Gig Bag for protection when traveling, or keeping TD-1 clean and safe when not in use. Includes shoulder strap, and pockets for storing cables.

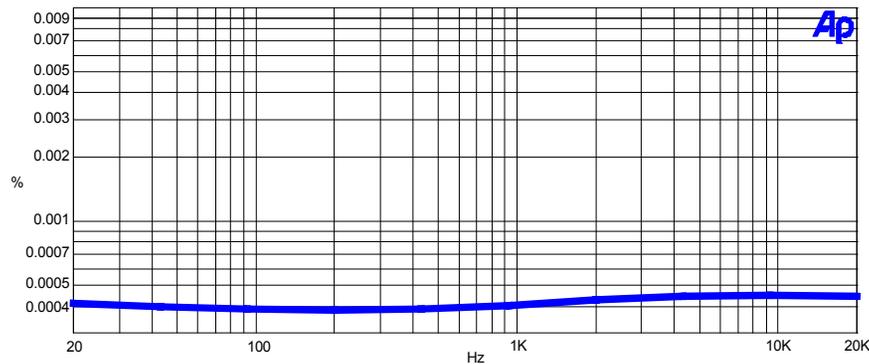
PERFORMANCE GRAPHS



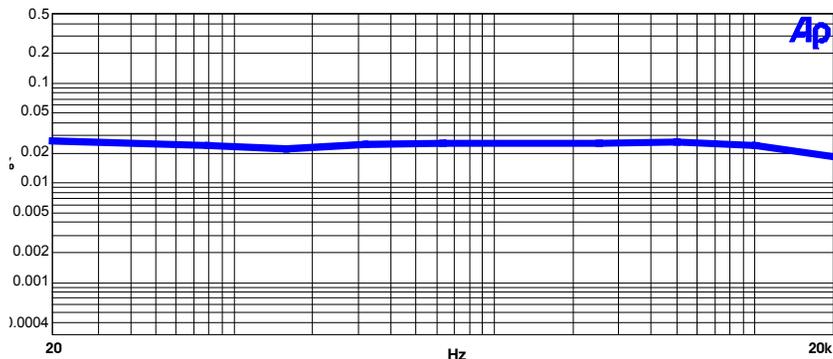
TD-1 Mic Path Phase Response



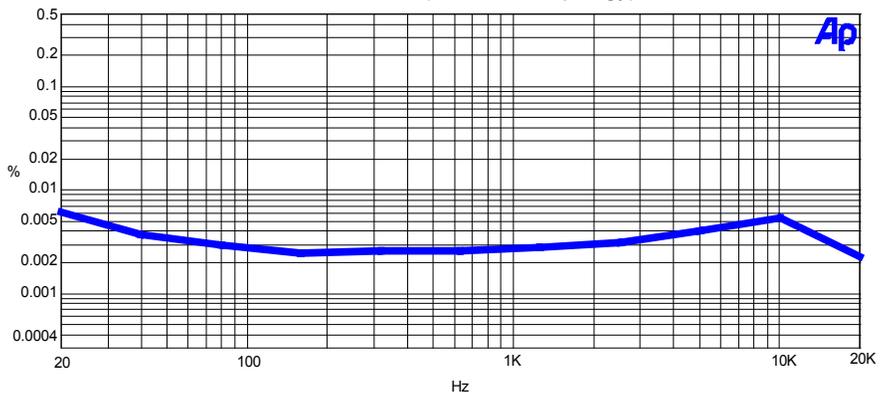
TD-1 Line / Mic THD (Active Balanced +27 dBu output)



TD-1 Instrument Path (Tube Topology) THD



TD-1 Instrument Path (Solid State Topology) THD



TD-1

TD-1 represents the work of many dedicated individuals. Millennium takes this opportunity to recognize the team that made it happen: Daniel & Cynthia La Grou, Mike Johnson, Larry Boyle, Peggy Smith, Joshua & Jason Galbraith, Darrell Ziebell, Debby Billington, and Charlotte Flowers.

TWIN DIRECT TD-I SPECIFICATIONS

GENERAL

Instrument / DI Input Amplifier Topology	TUBE: Selected dual triode vacuum tube (250V) SOLID STATE: All discrete J-FET amplifier (50V)
THD + Noise, 20 Hz - 30 kHz (35 dB Gain)	0.0005% typical mic / line, 0.03% typical vacuum tube
Intermodulation Distortion	0.0009% typical mic / line, 0.03% typical vacuum tube
Frequency Response @ -3 dB points	3 Hz to 300 kHz, typical. Varies with path & topology
Frequency Response @ -0.5 dB points	7 Hz to 100 kHz, typical. Varies with path & topology
Frequency Response, DIT-01 Transformer	Better than 3 Hz to 300 kHz (+/- 3.0 dB)
Frequency Response, DI - Tube Path	-1.0 dB, better than 10 Hz to 40 kHz
Frequency Response, DI - SS Path	-1.0 dB, better than 5 Hz to 100 kHz
Maximum Balanced Mic Input Level	+23 dBu (Pad not engaged)
Maximum Balanced Line Input Level	+23 dBu (+43 dBu Pad engaged, or >100 Volts RMS)
Maximum DI Input Level (Tube & SS)	+18 dBu (+26 dBu Pad engaged, or >15 Volts RMS)
Maximum Output Level	+32 dBu active balanced outputs, +26 dBu unbal outputs
Maximum System Gain	65 dB standard
Input Impedance (mic)	6,200 ohms, nominal with phantom power engaged
Input Impedance (line)	6,900 ohms, pad out.
Input Impedance (DI - Tube & SS)	switchable: 470K ohms / 2M ohms / 10M ohms
Output Impedance	24.3 (x2) ohms balanced. 49.9 ohms unbalanced
Noise (Mic) (Eq out, 60 dB gain)	-128 dB EIN, 150 ohm source
Noise (Line) (Eq in, 10 dB gain)	-105 dBu
Noise (DI) (Eq in, 10 dB gain)	-90 dBu
Common Mode Rejection Ratio, mic in	> 60 dB typical, 100 mV CM (10 Hz - 100 kHz)
Phase Error (Eq out)	> 80 dB typical @ 60 & 120 Hz, 100 mV CM
Three-pin XLR Polarity	Less than +/- 5 degrees 50 Hz to 20 kHz, typical
¼" Phone Polarity (unbal)	Pin 2 = positive polarity, Pin 1 = ground
¼" Phone Polarity (balanced)	Sleeve = ground, Tip = positive polarity
	Sleeve = ground, Tip = pos pol, Ring = neg pol

EQUALIZER

Maximum Boost & Cut	+/- 15 dB (21 step detent)
Parametric "Q" Adjustment Range	Q = 0.4 to 4.0, sweepable
Low Freq (LF) Parametric Sweep Freqs	20 Hz to 220 Hz -or- 200 Hz to 2.2 kHz (sw selectable)
High Freq (HF) Parametric Sweep Freqs	250 Hz to 2.5 kHz -or- 2.5 kHz to 25 kHz (sw selectable)
Bypass Selection on Each Eq Band?	Yes
Eq IN / OUT Switch?	Yes
Eq Topology	Solid State

ELECTRO-MECHANICAL

Power Consumption	35 Watts, nominal
Power Requirements	100VAC to 240VAC, 50/60Hz, selectable
Fuses (2 required) 100-120VAC Mains	2 ea 500mA (5x20mm, U.S. slow-blow, 250V)
200-240VAC Mains	2 ea 250mA (5x20mm, U.S. slow-blow, 250V)
Internal DC Power	+250V, +48V, +25V, -25V, +18V, -18V, +12.6V, +5V
Dimensions	approximately 8.5" W x 13" D x 3.5" H
Net Weight	approximately 16 pounds

* Maximum HV-3 preamplifier gain can be factory modified up to 85 dB upon customer request.
Millennia Media reserves the right to change specification and delivery without notice.